PROJECT DESCRIPTION

Minnesota State University, Mankato is seeking a qualified contractor to enter into a Maintenance/Service Master Contract to provide hourly labor for high pressure pipe fitting services.

REQUIREMENTS:

- Contractor must be able to provide the appropriate man-power necessary which could require multiple journeymen, welders and apprentices.
- Contractor must be able to coordinate work with Minnesota State sometimes with tight timeframes or weekends, during breaks and campus shutdowns.
- Contractor must comply with the Minnesota Department of Labor and Industry’s journeyman to apprentice ratio.
- Journeyman must have at least 10 years’ experience minimum.
- Contractor must be able to provide welder credentials to the State of Minnesota and ASME welding procedures for each welding project.

Work includes:

- Cutting, threading, and installing high pressure steam and high pressure condensate, mains, branch lines, trap stations, blow downs, etc. Potential pipe sizes: \( \frac{1}{4} \)” to 2”.
- Preparing, fitting, welding (prefabrication or position) on high pressure steam and high pressure condensate, mains, branch lines, blow downs, etc. Potential pipe sizes: \( \frac{1}{2} \)” to 10”.
- Bolt up of high pressure steam equipment or components, flash tanks, relief valves, pressure reducing stations, isolation valves, check valves, etc. Potential sizes: 2” to 10”.
- Anchor repairs to high pressure steam main or high pressure steam condensate main.
- Installation of high pressure steam main expansion joints and associated anchors. Potential pipe sizes 3” to 10”.
- Work may be performed in confined spaces, tunnels, manholes, crawl spaces, etc.

The anticipated work awarded through the master contract is for three years with a NTE amount of $80,000.